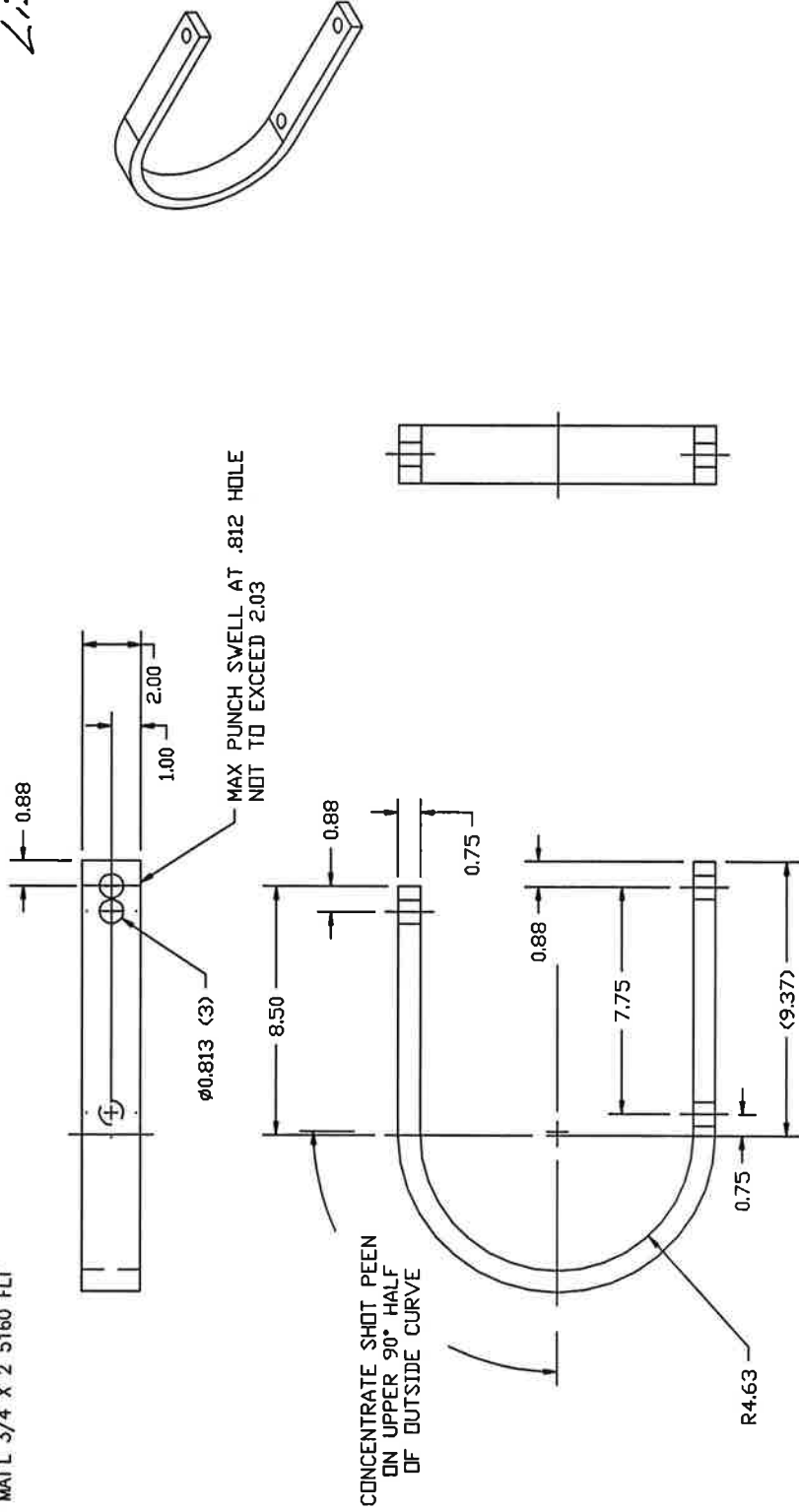


- NOTES : 1.) FINISH - PAINT BLACK
 2.) PART TO BE SHOT PEENED TO ALMEN C-7 MINIMUM, IN INDICATED AREA
 3.) HARDNESS ROCKWELL C 42-26
 4.) MAT'L 3/4 X 2 5160 FLT

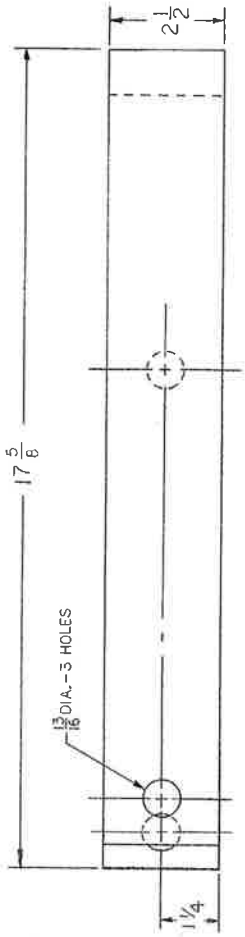
PART # 24648
 List Price \$162.64



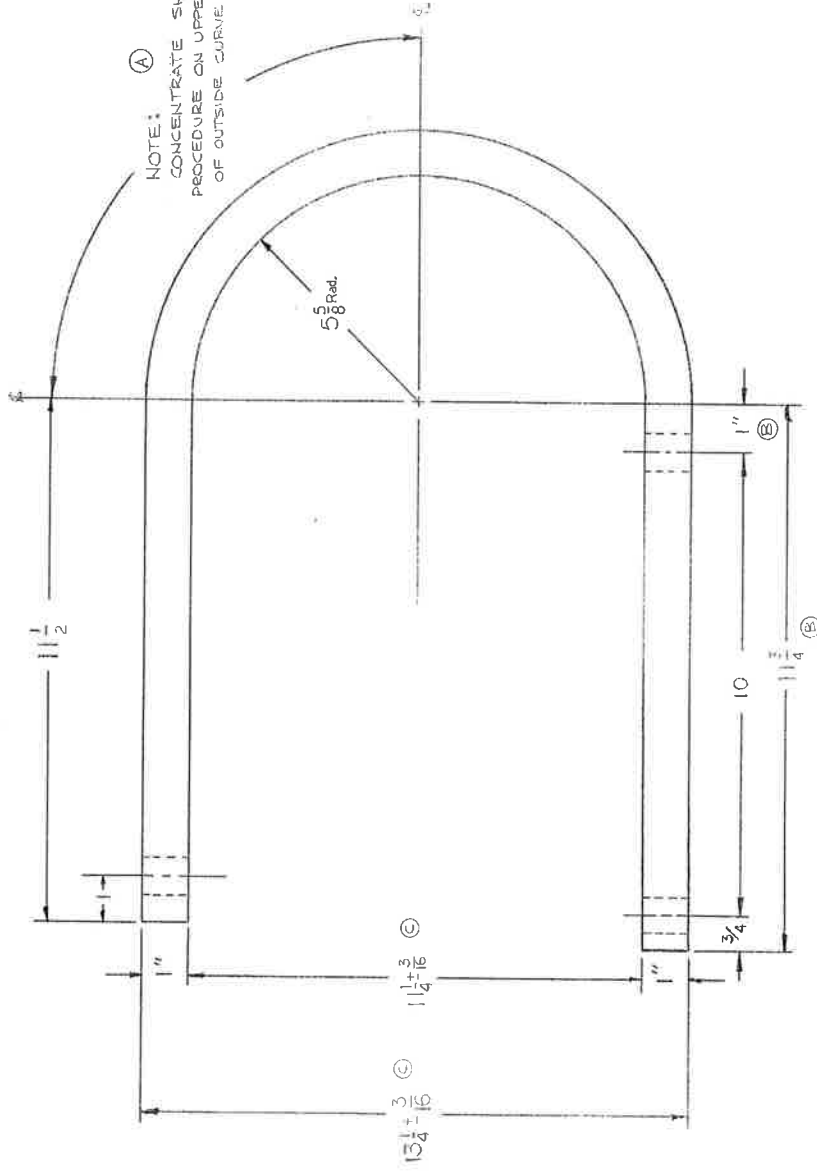
14) STD. MIL. TOL. UNLESS SPEC.	
PPP			
WIL-RICH LLC			
SPRING SHANK - FINISHING DISC			
TOLERANCE UNLESS SPECIFIED		DO NOT SCALE THIS DRAWING	
DECIMAL: X	±.06 [1.5]	REMOVE ALL SHARP EDGES	
XX	±.03 [0.8]	PREP	ALR 5-17-10
XXX	±.015 [0.38]	APVD	ALR
HOLE DIA:	-.005 +.015	SCALE	NONE
ANGLES:	±1.5° METRIC: []	ALR	28723
RELEASE TO MDT		DWG NO.	28723
REVISION	ITEM	CLS	-
EO	BY	DATE	LTR
026108	DAL	2/91	A

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- NOTES: 1) MAT'L - 1x2-1/2 S160 FLAT
 HARDNESS - ROCKWELL C42-46
 2) FINISH - PAINT BLACK.
 3) PART MUST BE SHOT PEENED TO
 ALUMEN C-7 MINIMUM IN THE
 AREA INDICATED



TOP VIEW



SIDE VIEW

PART # 25706
 List Price \$236.40

DRAWING NO. 41430

WIL-RICH THIS PART NUMBER P/N 25706
 HAS BEEN EQUIPMENT DIVISION SUPERSEDES PREVIOUSLY ASSIGNED
 MAT'L P/P

HUTCHINSON DIVISION
 LEAR SIEGLER, INC.
 CLAY CENTER, KANSAS 67432

PART NAME: SPRING SHANK ROLLING
 SCALE: 1/2" = 1"
 MATERIAL: C

DATE: 7/12/83
 DRAWN: BF 7/12/83
 CHECKED: BF 7/26/83
 APPROVED: BF 7/15/83

TOLERANCES UNLESS NOTED:
 DIMENSIONS ± .005 IN. UNLESS SHOWN OTHERWISE
 ANGLES ± 1° UNLESS SHOWN OTHERWISE
 FINISHES ± 1/32 IN. 0.75 RA

DRAWING NO. 41430

REV	DATE	BY	DESCRIPTION
E1	11/85	DRL	ADD NOTE 3
D	7/24/83	BF	WR RELEASE 05850
C	7/16/83	BF	± 1/16 TO ± 3/16
B	11/2 TO 11 3/4	BF	3/4 TO 1"
A	7/15/83	BF	ADDED NOTE
0	7/12/83	BF	REPLACED 40407
REV	DATE	BY	DESCRIPTION

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